



2021  
"SURYA"  
NAPA VALLEY  
RED WINE

SURYA – “Sun” – the source of warmth, light, willpower, courage, and vitality, is a divine Bordeaux-inspired single-vineyard red wine of unparalleled elegance, power, and concentration. We have meticulously hand-crafted it to honor the life and legacy of Drs. Kiran C. and Pallavi K. Patel.

### THE VINEYARD

There’s nothing quite like standing in Stagecoach Vineyard®, one of the most beautiful spots in Napa Valley. The extraordinary vineyard actually is high up on mountain terrain overlooking the Valley, within and adjacent to the Atlas Peak AVA. With a bandit, a water witch, and the removal of 1 billion tons of rock, the story of Stagecoach Vineyard® sounds borrowed from mythology. No less dramatic than the herculean efforts to cultivate terrain once considered unplatable, the astonishing quality of fruit from this awe-inspiring property completes the legend.

The large property sits at an elevation between 900 and 1700 feet and is divided into many individual vineyard blocks, which are influenced by a number of different microclimates. As one of California’s greatest viticultural sites, it’s a fitting source for PV365’s most regal wine.

### GROWING SEASON

Patrick has a lot of enthusiasm for the 2021 growing season in the Valley, and he doesn’t hesitate to describe the year as another impressive vintage for California. “The warm, dry winter and spring brought on low yields of fruit, with smaller berries and clusters on the vines in ’21,” he says. As a result, he adds, the vintage “showed excellent quality, with concentrated and intense flavors” in the finished wines.

### WINEMAKING

SURYA Red Wine was gently hand harvested from carefully selected blocks around the Stagecoach Vineyard®. After harvest, the grapes got a three-day cold soak, then commenced on an 11-day primary fermentation. Another 12 days of extended maceration took place before the new wine was transferred to barrels for malolactic fermentation. SURYA continued to barrel-age separately by lot for over 22 months in French oak barrels, before the final blending together for bottling. Once in bottle, SURYA continued to mature for another year prior to release from our cellar

### TASTING NOTES

The predominantly Cabernet Franc grapes selected for SURYA were hand-picked from the most sought-after blocks in Stagecoach Vineyard®, a site revered for this noble Bordeaux variety. This stretch of low yielding vines delivers complex aromatics of ripe berries and red and black fruit, while gradually developing a refined minerality and delicately herbaceous notes. Grapes grown at Stagecoach Vineyard®, a Napa Valley site known to produce wines of great power and complexity, never fail to deliver. The vineyard’s Cabernet Franc fruit has a near-cult following for the wines it can deliver. Ours is such a wine. The joyful growing conditions in ’21 rewarded SURYA with a textbook version of a Bordeaux-inspired red wine. In the glass, it starts out with aromas of dark chocolate, ripe blueberries, and a hint of spice. The palate is a rich, complex mouthful of black currant, tobacco, and dried cherries. The wine’s textural characteristics offer the promise of years of cellar-worthiness. It is rich in character, with a silky texture, polished tannins, densely entwined flavors, ample structure, and balanced, vibrant acidity. This powerful single-vineyard red wine haunts with compelling sensory properties, soulful aromatics, and graceful longevity.

### SPECIFICS

<b>WINE:</b> 2021 Red Wine - “Surya”	<b>PH:</b> 3.64
<b>VINEYARD:</b> Stagecoach Vineyard®	<b>TA:</b> 6.1 g/L
<b>AVA:</b> Napa Valley	<b>ALC:</b> 14.5%
<b>HARVESTED:</b> October 21, 2021	<b>AROMAS:</b> Dark chocolate, blueberries, and spice
<b>BRIX @ HARVEST:</b> 26.2	<b>FLAVORS:</b> Black currants, tobacco, and dried cherries
<b>AGING:</b> 22 months, 50% new, 100% French oak	<b>PROFILE:</b> Medium to full-bodied, silky texture, refined tannins, and balanced, vibrant acidity
<b>BLEND:</b> 94.5% Cabernet Franc, 2% Merlot, 1.5% Petit Verdot, 1% Cabernet Sauvignon, 1% Malbec	