



**2019  
BRUT ROSÉ  
SONOMA COAST**

Our first foray into Napa Valley's neighboring winegrowing region is, quite appropriately, a sparkling wine from Sonoma County. Not just any fizzy offering, the inaugural sparkler from PV365 is an elegant, single-vineyard Pinot Noir from the Sonoma Coast, one of California's premier viticultural areas for this noble variety. Whether produced as a still red wine or, in this case, as an expertly rendered, Champagne-style wine, the cool-climate expanses of vineyard land where Sonoma meets the Pacific Ocean is Pinot Noir's ideal home.

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### GROWING SEASON

The warm spring weather experienced in 2019 would eventually bring on an earlier harvest that fall, but the conditions at both ends of the growing season—and most everything in between—were near-ideal in California. This included the cooler Sonoma Coast region, the source of PV365's Brut Rosé grapes. Relatively speaking, the summer along the coast was warm and dry, which provided perfect ripening conditions for the Pinot Noir vines of Rodgers Creek Vineyard. This well-situated property is located on a ridge in the Petaluma Gap, one of Sonoma County's coolest growing areas and one of its best for sparkling wine grapes.

### WINEMAKING

PV365's first attempt at Champagne-style winemaking is, we're happy to say, a huge success. Winemaker Patrick Saboe took the Rodgers Creek Pinot Noir grapes through a whole-cluster press for gentle color extraction, then initiated a 30-day tank fermentation under carefully controlled temperature conditions. The resulting still wine went through secondary fermentation and spent 14 months in bottle, becoming a sparkling wine in the process as it aged "sur lie," or on its own yeast. The vibrant, pink hue of our vintage Brut Rosé reflects the wine's varietal makeup of 100% Pommard Clone Pinot Noir.

### TASTING NOTES

Displaying a bright, salmon color in the glass, the 2019 Brut Rosé shows great levels of concentration and depth—lovely contrasts to the elegant pink of its hue. Patrick describes the wine as having fresh, red fruit aromas and a juicy palate of complex cherry, cassis, and blackberry flavors. Through its long, creamy finish, it displays a balancing acidity that works in seamless tandem with the wine's inherent effervescence. All aspects of this debut, sparkling wine bottling are cause for celebration!

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### SPECIFICS

**WINE:** 2019 Brut Rosé

**VINEYARD:** Rodgers Creek

**AVA:** Sonoma Coast

**HARVESTED:** 9/3/19

**BRIX @ HARVEST:** 18.0 °

**AGING:** 14 months sur lie

**BLEND:** 100% Pinot Noir

**PH:** 3.10

**TA:** 8.6 g/L

**ALC:** 12.5%

**AROMAS:** Floral, red-black fruits

**FLAVORS:** Cherry, cassis and blackberry

**PROFILE:** This gorgeous Brut Rosé has a lovely salmon color. The palate is built around a core of juicy cherry, cassis and blackberry flavors layered with balanced acidity and a creamy, lingering finish.